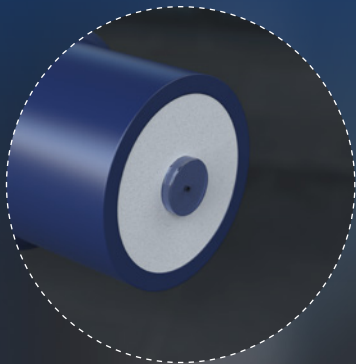


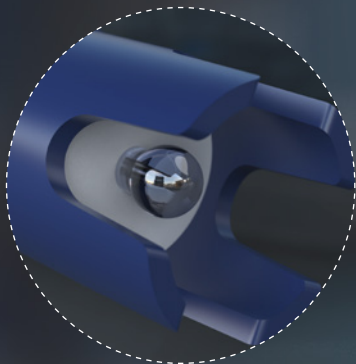
ProCon® — P14 Series

pH Sensor Transmitter

ICON™ Corrosion-Free
PROCESS CONTROLS Instrumentation Equipment™



Flat Type Electrode
(For film-forming applications)



Bulb Type Electrode
(For fast-response applications)

IO-Link  **RoHS**
Compliant **CE**

Safety Information

- De-pressurize and vent system prior to installation or removal
- Confirm chemical compatibility before use
- **DO NOT** exceed maximum temperature or pressure specifications
- **ALWAYS** wear safety goggles or face-shield during installation and/or service
- **DO NOT** alter product construction



Warning | Caution | Danger

Indicates a potential hazard. Failure to follow all warnings may lead to equipment damage, or failure, injury, or death.



Note | Technical Notes

Highlights additional information or detailed procedure.



Safety Considerations

The device is designed as a low-voltage, limited-energy circuit, minimizing electrical hazard risk under normal operating conditions.

- Current levels are significantly below typical shock hazard thresholds
- Suitable for use in industrial control environments when installed in accordance with applicable standards
- Designed to integrate with Class 2 / limited-energy power sources where required



Installation & Compliance Notes

- Installation must be performed in accordance with manufacturer instructions and applicable electrical codes
- Proper grounding, wiring practices, and environmental protection must be followed
- Final system design and safety compliance remain the responsibility of the installer or system integrator

ProCon® — P14 Series

pH Sensor Transmitter



Introduction



The **ProCon® P14 series** is a family of high-performance pH sensor transmitters engineered for accurate and reliable measurement across a wide range of demanding industrial process applications.

The PTFE Teflon® Nexus® double junction effectively eliminates reference poisoning and prevents coating buildup, ensuring stable and consistent measurements even in harsh and contaminated process media. The non-porous solid KCl-infused electrolyte reference system provides exceptional resistance to fouling and chemical attack, supporting long-term measurement reliability across the full P14 series.

The chemically resistant glass measuring electrode delivers dependable performance across a wide pH range, minimizing drift in both strongly acidic and high-alkaline process conditions. Each model in the P14 series is optimized for its specific application, from high-purity water and seawater to hydrofluoric acid and desulfurization environments.

Depending on the model, the P14 series supports flexible integration into modern control architectures via loop-powered 4-20 mA, RS-485 digital communication, ProCon® local display, or IO-Link connectivity.

Specifications

Models	P14P	P14C	P14H	P14F	P14S	P14D
Measuring Range	0 - 12 pH	0-14 pH	0-12 pH	0-12 pH	0-14 pH	0-12 pH
Process Condition	Pure Water/Low Ion Concentration	Complex Environment	HF Acid < 4000ppm	HF Acid > 4000ppm	Seawater	Desulfurization Environment
pH Electrode Type	Glass - Bulb	Glass - Flat Bulb	Glass - Flat Bulb	Antimony	Glass - Flat Bulb	Glass - Flat Bulb
Power Supply	9 ~ 36VDC					
Outputs	4-20mA (2-wire loop) ProCon® Display (4-Wire) 4-20mA + RS485 (6-wire) IO-Link*					
Accuracy	± 0.05 pH					
Temperature Accuracy	± 0.5°C					
Operating Temperature	32 to 140°F 0 to 60°C					
Maximum Process Pressure	43.5 psi Consult factory for process pressures exceeding 43.5 psi					
Sensor Body Protection	PP Polypropylene IP68					
Reference System	Ag / AgCl / 3.3 Mol KCl Double Junction					
Reference Junction	PTFE Teflon® Nexus® Junction					
Process Connection	3/4" NPT					
Temperature Compensation	PT1000					

* Requires LinkPro IO-Link Adapter

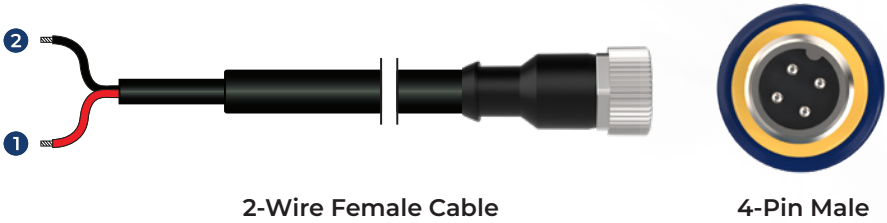
ProCon® — P14 Series

pH Sensor Transmitter

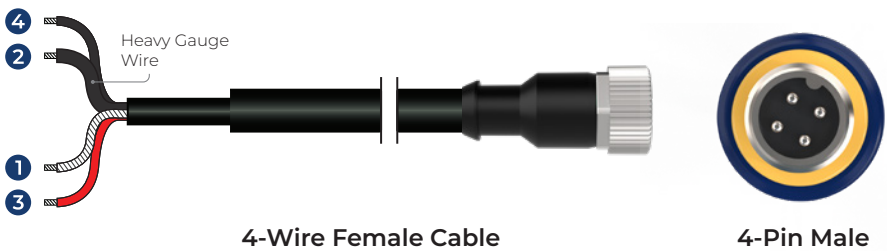
Wiring Schematic



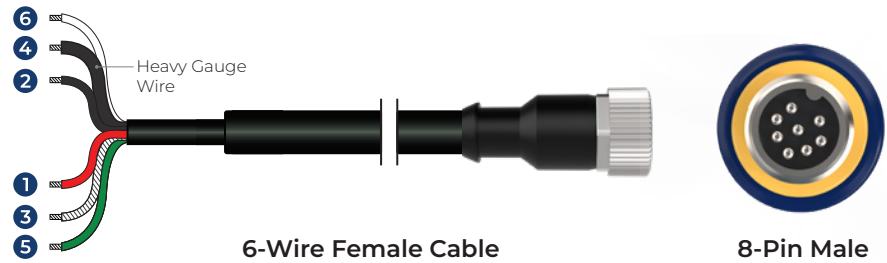
4-20mA (4-Pin 2-Wire)		
Pin	Wire Color	Description
1	Red	mA+
2	Black	mA-



For ProCon® Display (4-Pin 4-Wire)		
Pin	Wire Color	Description
1	Transparent	Input
2	Black (Heavy Gauge)	Reference
3	Red	Temperature
4	Black	Temperature

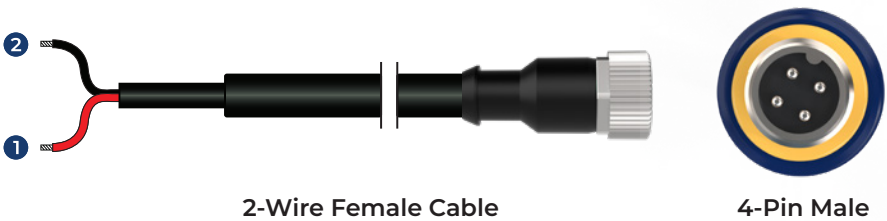


4-20mA + RS485 (8-Pin 6-Wire)		
Pin	Wire Color	Description
1	Red	+VDC
2	Black	-VDC
3	Transparent	mA+
4	Black (Heavy Gauge)	mA-
5	Green	RS485A
6	White	RS485B



For IO-Link Adapter (4-Pin 2-Wire)		
Pin	Wire Color	Description
1	Red	mA+
2	Black	mA-

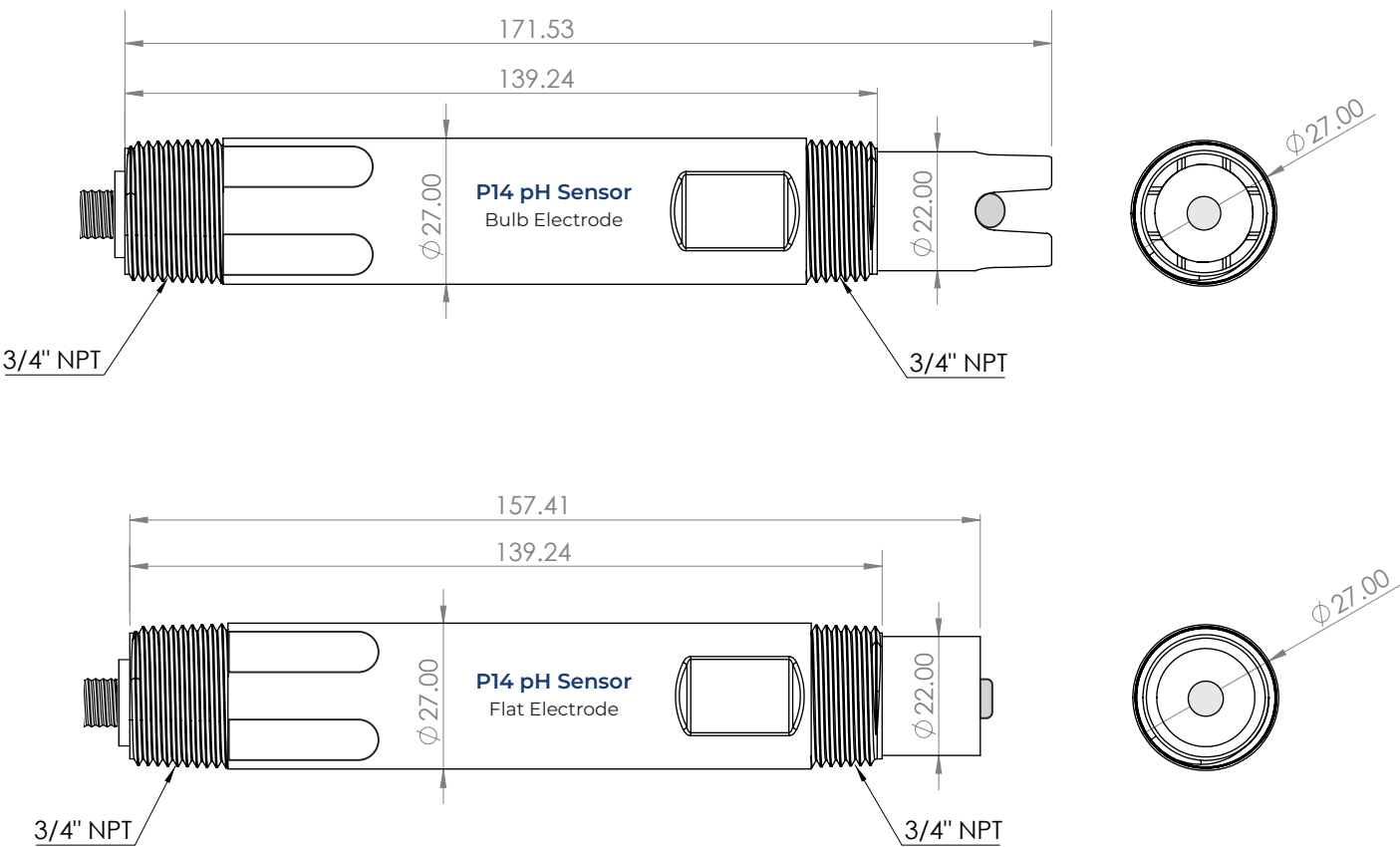
Note: IO-Link adapter can be connected directly to the sensor



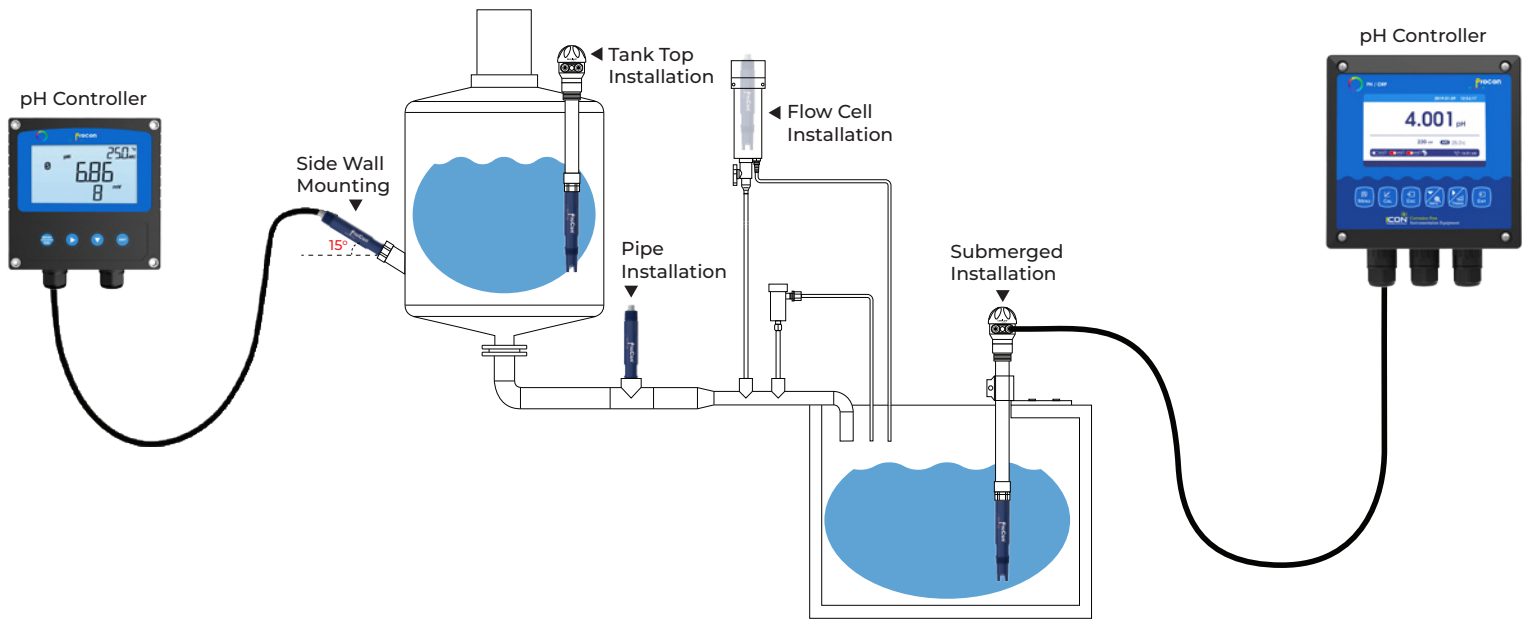
ProCon® — P14 Series

pH Sensor Transmitter

Dimensions (mm)



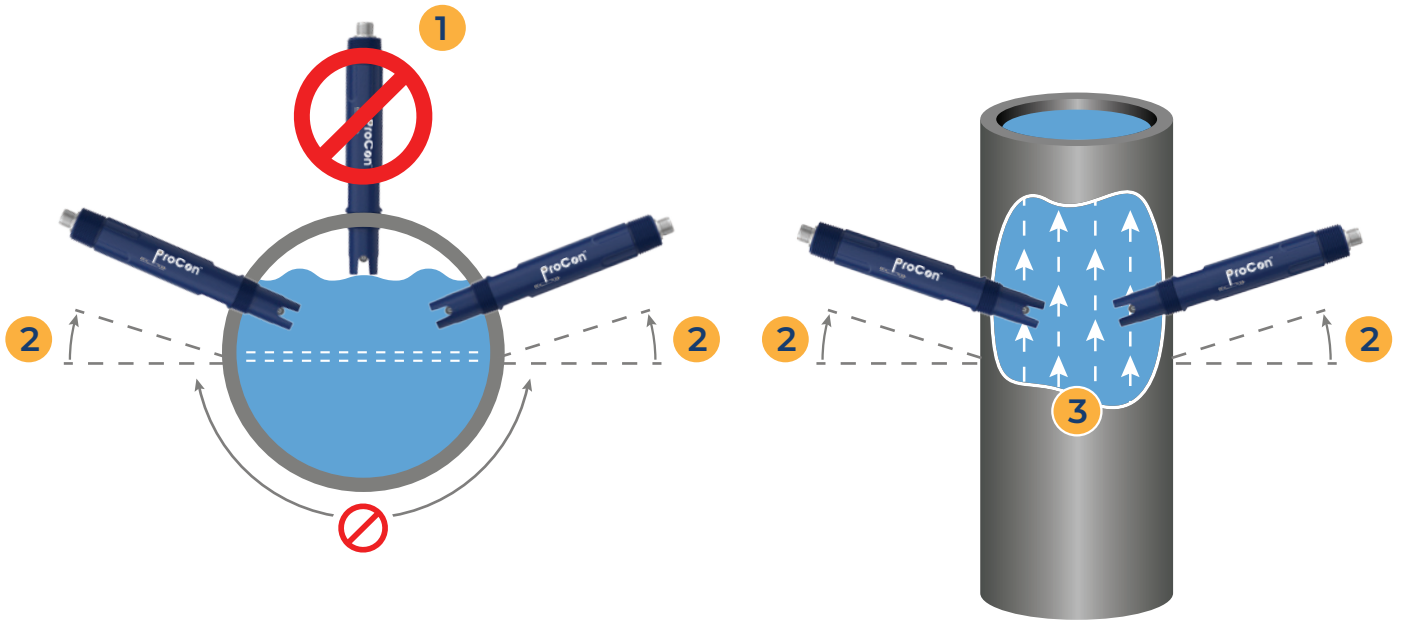
Typical Application



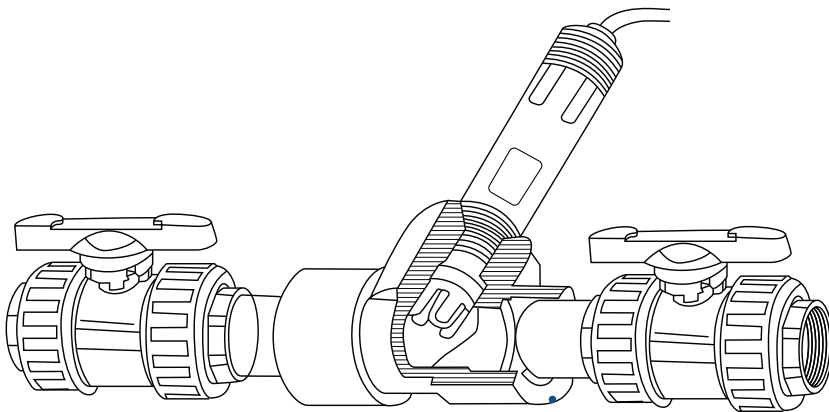
ProCon® — P14 Series pH Sensor Transmitter

In-line Mounting

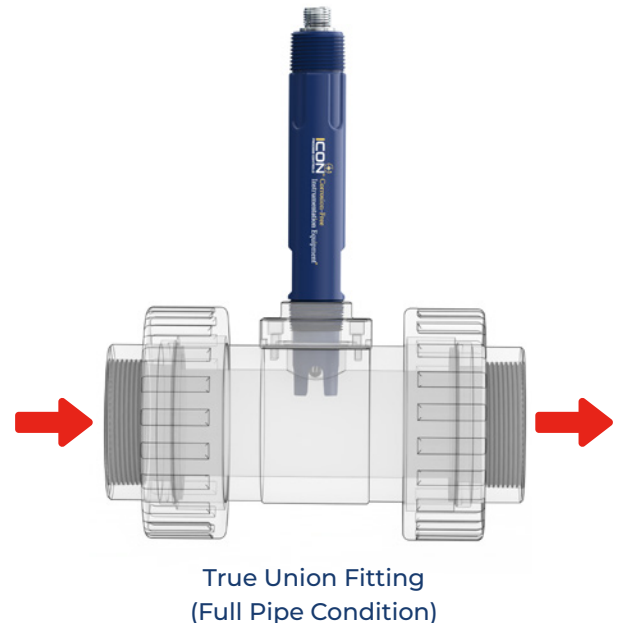
- 1 Avoid vertical installation. (Air may be present when pipe is not full)
- 2 Optimum installation 15° above horizontal.
- 3 Process liquid should flow upward. (For downward flow ensure backpressure is present to avoid air within pipe)



Typical Installation



Mount the pH sensor in a Tee fitting, angled downward to avoid air bubbles. Align with flow direction and fully insert the probe into the stream.



Communication Protocol

Communication Configuration: 9600 N 8 1

Device ID: 1 | can be modified by broadcast address 255

Communication Protocol: MODBUS RTU | 03 read 06 Write

Definition	Address	Items	Default	Decimal	Range	Limitation	Explanation
Measure Value	0	ORP Value	-	1	-20000 ~ 20000	OR	
	1	pH Value	-	2	0 ~ 1400	OR	
	2	Temp. Value	-	1	0 ~ 1400	OR	
	3	Current Output	-	0		OR	
Calibration	4	ORP Field Calibration	2560	-	Communication Sends Field Values	OW	When the Cal Status register reads 0, the sensor is ready to begin calibration. After completing the first buffer point, the Cal Status will change to 1, and once that step is fully processed it will advance to 2. You can then proceed with the second buffer point, during which the Cal Status will move to 3. When both points are successfully completed, the value returns to 0. If an error occurs, wait one minute before attempting the calibration again.
	5	pH Field Calibration	700	2	Communication Sends Field Values	OW	
	6	Calibration Status	0	0	0: Re Calibrate 1: Point 1 Calibrating 2: Calibrate Point 2 3: Point 2 Calibrating 4: Solution 1 Error 5: Solution 2 Error	R/W	
	7	Solution 1	0	2	Place sensor in 686 or 700 for calibration	R/W	
	8	Solution 2	0	2	Place sensor in 400/401 or 918/1001 for calibration	R/W	
	9	pH Slope	5916	2		R/W	
	10	pH Zero	0	2		R/W	
	11	Temperature	250	1		R/W	
	12	-	-	-		-	
	13	ORP Linear	1000	3			
	14	ORP Dynamic Fix	0	1		R/W	

Definition	Address	Items	Default	Decimal	Range	Limitation	Explanation
Calibration	15	Buffer Factor	5	0	0 ~ 20	R/W	
	16	Address	1	0	1 ~ 254	R/W	
	17	Temp. State	0	0	0: Auto 1: Manual	R/W	
	18	Manual Temp.	250	1			
	19	Temp. Fix	0	1			
	20	PH Linear	1000	3			
	21	PH Dynamic Fix	0	2			
Current	112	Cal 4mA				R/W	
	113	Cal 20mA				R/W	
	114	Output Type	0		0: 4-20 1: 0-20 2: 20-4	R/W	
	115	Current Lower Limit	0		0~1400	R/W	
	116	Current Upper Limit	1400		0~1400	R/W	
Recovery	200	Restore Factory	0	0	1: Factory Recovery	OR	

Sensor Address Modification

After connecting the digital pH sensor and MODBUS software, go to function code "06" and enter "16" in the Address field. Then enter either the new sensor address or the value "2" in the Value field. Click Send to confirm.

A confirmation popup with "Response OK" will appear, indicating that the sensor address has been successfully updated.

The screenshot shows the Modbus Poll software interface. The 'Write Single Register' dialog box is open, with the following fields:

- Slave ID: 1
- Address: 16
- Value: 2
- Result: 2,3,4.....,254
- Use Function: ☒ 06: Write single register, ☐ 16: Write multiple registers

The background shows a table of sensor data with the following columns: Alias, 00000, Alias, 00010. The 'Sensor address' field is highlighted in blue.

	Alias	00000	Alias	00010
0		-16		-191
1	pH value	670		182
2	Temp value	230		0
3	Current value	1165		1000
4		0		0
5	pH field calibration	0		30
6	Calibration status	0	Sensor address	1
7	1st calibration	0		0
8	2nd calibration	0		
9		5668		

Communication Example

This device uses the MODBUS RTU communication protocol. The communication parameters and register addresses can be customized based on customer requirements.

The default settings are: Device Address = 01, Baud Rate = 9600, No Parity, 1 Stop Bit. These parameters can be modified by the user.

Example using Function Code 03:

pH = 6.70, Temperature = 23.1°C

Host sends: 01 03 00 00 00 03 05 CB

Sensor replies: 01 03 06 FF EF 02 9E 00 E7 C0 B1

Explanation:

01 → Represents Sensor Address

03 → Represents Function Code 03

06 → Represents number of data bytes returned

02 9E → 670 | pH = 6.70 (2 decimals)

00 E7 → 231 | Temperature = 23.1°C (1 decimal)

C0 B1 → Represents the CRC-16 check code

Modbus Poll - Mbpoll1

File Edit Connection Setup Functions Display View Window Help

05 06 15 16 17 22 23 TC ? ?

Mbpoll1

Tx = 95: Err = 0: ID = 1: F = 03: SR = 1000ms

	Alias	00000
0		-18
1	pH value	670
2	Temp value	231
3		
4		
5		
6		
7		
8		
9		

Communication Traffic

Exit Continue Clear Save Copy Log

Tx: 000004-01 03 00 00 00 03 05 CB
Rx: 000005-01 03 06 FF EF 02 9E 00 E7 C0 B1
Tx: 000006-01 03 00 00 00 03 05 CB
Rx: 000007-01 03 06 FF EF 02 9E 00 E7 C0 B1
Tx: 000008-01 03 00 00 00 03 05 CB
Rx: 000009-01 03 06 FF EF 02 9E 00 E7 C0 B1
Tx: 000010-01 03 00 00 00 03 05 CB
Rx: 000011-01 03 06 FF EF 02 9E 00 E7 C0 B1

Calibration

To begin the calibration, place the digital pH sensor into the 6.86 or 7.00 standard buffer solution. Once the voltage reading in position “01” has stabilized, select function code “06.” Enter the calibration values by typing “7” in the Address field and “686” or “700” in the Value field, depending on the buffer used. After entering the values, click “Send” and wait for the popup message “Response OK,” confirming that the **first-point calibration** has been successfully completed.

Modbus Poll - Mbpoll1

File Edit Connection Setup Functions Display View Window Help

05 06 15 16 17 22 23 TC ? ?

Mbpoll1

Tx = 440: Err = 0: ID = 1: F = 03: SR = 1000ms

	Alias	00000	Alias	00010
0		-14		-191
1	pH value	670		182
2	Temp value	230		0
3	Current value	1165		1000
4		0		0
5	pH field calibration	0		30
6	Calibration status	0	Sensor address	1
7	1st calibration	0		0
8	2nd calibration	0		
9		5668		

Write Single Register

Slave ID: 1

Address: 7

Value: 686

Result N/A

Close dialog on "Response ok"

Use Function

06: Write single register

16: Write multiple registers

To perform the second calibration point, place the digital pH sensor into the 4.00/4.01 or 9.18/10.01 standard buffer solution and allow the voltage reading in position “01” to stabilize. Once stable, select function code “06.” Enter “8” in the Address field and input the corresponding buffer value (4.00/4.01 or 9.18/10.01) in the Value field. Click “Send” and wait for the “Response OK” popup to confirm that the **second-point calibration** has been successfully completed.

Modbus Poll - Mbpoll1

File Edit Connection Setup Functions Display View Window Help

05 06 15 16 17 22 23 TC ? ?

Mbpoll1

Tx = 557: Err = 0: ID = 1: F = 03: SR = 1000ms

	Alias	00000	Alias	00010
0		-14		191
1	pH value	670		182
2	Temp value	230		0
3	Current value	1165		1000
4		0		0
5	pH field calibration	0		30
6	Calibration status	0	Sensor address	1
7	1st calibration	0		0
8	2nd calibration	0		
9		5668		

Write Single Register

Slave ID: 1

Address: 8

Value: 918

Result N/A

Close dialog on "Response ok"

Use Function

06: Write single register

16: Write multiple registers

ProCon® — P14 Series

pH Sensor Transmitter

To correct a calibration error, follow the steps below. Select function code “06,” then enter “200” in the Address field and “1” in the Value field. Click “Send,” and wait for the “Response OK” popup to confirm the command was accepted. This action restores the digital pH sensor to its factory default settings, after which a full recalibration will be required.

Modbus Poll - Mbpoll1

File Edit Connection Setup Functions Display View Window Help

05 06 15 16 17 22 23 TC ? ?

Mbpoll1

Tx = 650: Err = 0: ID = 1: F = 03: SR = 1000ms

	Alias	00000	Alias	00010
0		-14		-19
1	pH value	670		182
2	Temp value	230		0
3	Current value	1165		1000
4		0		0
5	pH field calibration	0		30
6	Calibration status	0	Sensor address	1
7	1st calibration	0		0
8	2nd calibration	0		
9		5668		

Write Single Register

Slave ID: 1

Address: 200

Value: 1

Result
N/A

☐ Close dialog on "Response ok"

Use Function

☐ 06: Write single register

☒ 16: Write multiple registers

ProCon® — P14 Series

pH Sensor Transmitter

Model Selection

P14C — Complex pH Sensor				
Part Number	Material	Output	Type	Connection
P14C-P-D-1-F-M	PP	4-wire (for ProCon® display)	Flat	M12
P14C-P-D-1-B-M	PP	4-wire (for ProCon® display)	Bulb	M12
P14C-P-M-1-F-M	PP	4-20mA (2-wire loop powered)	Flat	M12
P14C-P-M-1-B-M	PP	4-20mA (2-wire loop powered)	Bulb	M12
P14C-P-S-1-F-M	PP	RS485 + 4-20mA (6-wire)	Flat	M12
P14C-P-S-1-B-M	PP	RS485 + 4-20mA (6-wire)	Bulb	M12
P14C-P-I-1-F-M-Y	PP	4-20mA (2-wire), IO-Link Adapter Incl.	Flat	M12
P14C-P-I-1-B-M-Y	PP	4-20mA (2-wire), IO-Link Adapter Incl.	Bulb	M12

P14H — HF < 4000ppm pH Sensor				
Part Number	Material	Output	Type	Connection
P14H-P-D-1-F-M	PP	4-wire (for ProCon® display)	Flat	M12
P14H-P-D-1-B-M	PP	4-wire (for ProCon® display)	Bulb	M12
P14H-P-M-1-F-M	PP	4-20mA (2-wire loop powered)	Flat	M12
P14H-P-M-1-B-M	PP	4-20mA (2-wire loop powered)	Bulb	M12
P14H-P-S-1-F-M	PP	RS485 + 4-20mA	Flat	M12
P14H-P-S-1-B-M	PP	RS485 + 4-20mA	Bulb	M12
P14H-P-I-1-F-M-Y	PP	4-20mA (2-wire), IO-Link Adapter Incl.	Flat	M12
P14H-P-I-1-B-M-Y	PP	4-20mA (2-wire), IO-Link Adapter Incl.	Bulb	M12

P14F — HF > 4000ppm pH Sensor				
Part Number	Material	Output	Type	Connection
P14F-P-D-1-B-M	PP	4-wire (for ProCon® display)	Bulb	M12
P14F-P-M-1-B-M	PP	4-20mA (2-wire loop powered)	Bulb	M12
P14F-P-S-1-B-M	PP	RS485 + 4-20mA	Bulb	M12
P14F-P-I-1-B-M-Y	PP	4-20mA (2-wire), IO-Link Adapter Incl.	Bulb	M12

P14S — Seawater pH Sensor				
Part Number	Material	Output	Type	Connection
P14S-P-D-1-F-M	PP	4-wire (for ProCon® display)	Flat	M12
P14S-P-D-1-B-M	PP	4-wire (for ProCon® display)	Bulb	M12
P14S-P-M-1-F-M	PP	4-20mA (2-wire loop powered)	Flat	M12
P14S-P-M-1-B-M	PP	4-20mA (2-wire loop powered)	Bulb	M12
P14S-P-S-1-F-M	PP	RS485 + 4-20mA	Flat	M12
P14S-P-S-1-B-M	PP	RS485 + 4-20mA	Bulb	M12
P14S-P-I-1-F-M-Y	PP	4-20mA (2-wire), IO-Link Adapter Incl.	Flat	M12
P14S-P-I-1-B-M-Y	PP	4-20mA (2-wire), IO-Link Adapter Incl.	Bulb	M12

P14D — Desulfurization pH Sensor				
Part Number	Material	Output	Type	Connection
P14D-P-D-1-F-M	PP	4-wire (for ProCon® display)	Flat	M12
P14D-P-D-1-B-M	PP	4-wire (for ProCon® display)	Bulb	M12
P14D-P-M-1-F-M	PP	4-20mA (2-wire loop powered)	Flat	M12
P14D-P-M-1-B-M	PP	4-20mA (2-wire loop powered)	Bulb	M12
P14D-P-S-1-F-M	PP	RS485 + 4-20mA	Flat	M12
P14D-P-S-1-B-M	PP	RS485 + 4-20mA	Bulb	M12
P14D-P-I-1-F-M-Y	PP	4-20mA (2-wire), IO-Link Adapter Incl.	Flat	M12
P14D-P-I-1-B-M-Y	PP	4-20mA (2-wire), IO-Link Adapter Incl.	Bulb	M12

P14P — Ultra-pure H ₂ O pH Sensor				
Part Number	Material	Output	Type	Connection
P14P-P-D-1-B-M	PP	4-wire (for ProCon® display)	Bulb	M12
P14P-P-M-1-B-M	PP	4-20mA (2-wire loop powered)	Bulb	M12
P14P-P-S-1-B-M	PP	RS485 + 4-20mA (6-Wire)	Bulb	M12
P14P-P-I-1-B-M-Y	PP	4-20mA (2-wire), IO-Link Adapter Incl.	Bulb	M12

Last digit: "M" for M12 Connection (std), "F" Flying Lead - consult factory for pricing



pH Sensor
Flat Electrode



pH Sensor
Bulb Electrode

ProCon® — P14 Series pH Sensor Transmitter

ICON™ Corrosion-Free
PROCESS CONTROLS Instrumentation Equipment™

Accessories

LinkPro® — IO-Link Adapter

Part Number	Description
IOA-5-4	5to4 Pin IO-Link Adapter + LED Display
M12-4P-F	Flying Lead to Female M12 Adapter
M12-4P-M	Flying Lead to Male M12 Adapter



Easy Install Pipe Saddles



Easy Install Pipe Saddles

Part Number	Material	Size	Seal	Thread
PSA-2	PVC	2"	FPM	3/4" NPT
PSA-3	PVC	3"	FPM	3/4" NPT
PSA-4	PVC	4"	FPM	3/4" NPT
PSA-6	PVC	6"	FPM	3/4" NPT
PSA-8	PVC	8"	FPM	3/4" NPT

True Union Tee Fitting

Part Number	Material	Size	Seal	Thread	Connection
TUPA-PV-5	PVC	1/2"	FPM (std) EPDM	3/4" NPT	Socket NPT
TUPA-PP-5	PP	1/2"	FPM (std) EPDM	3/4" NPT	Butt NPT
TUPA-PF-5	PVDF	1/2"	FPM (std) EPDM	3/4" NPT	Butt NPT
TUPA-PV-7	PVC	3/4"	FPM (std) EPDM	3/4" NPT	Socket NPT
TUPA-PP-7	PP	3/4"	FPM (std) EPDM	3/4" NPT	Butt NPT
TUPA-PF-7	PVDF	3/4"	FPM (std) EPDM	3/4" NPT	Butt NPT
TUPA-PV-10	PVC	1"	FPM (std) EPDM	3/4" NPT	Socket NPT
TUPA-PP-10	PP	1"	FPM (std) EPDM	3/4" NPT	Butt NPT
TUPA-PF-10	PVDF	1"	FPM (std) EPDM	3/4" NPT	Butt NPT
TUPA-PV-15	PVC	1 1/2"	FPM (std) EPDM	3/4" NPT	Socket NPT
TUPA-PP-15	PP	1 1/2"	FPM (std) EPDM	3/4" NPT	Butt NPT
TUPA-PF-15	PVDF	1 1/2"	FPM (std) EPDM	3/4" NPT	Butt NPT
TUPA-PV-20	PVC	2"	FPM (std) EPDM	3/4" NPT	Socket NPT
TUPA-PP-20	PP	2"	FPM (std) EPDM	3/4" NPT	Butt NPT
TUPA-PF-20	PVDF	2"	FPM (std) EPDM	3/4" NPT	Butt NPT

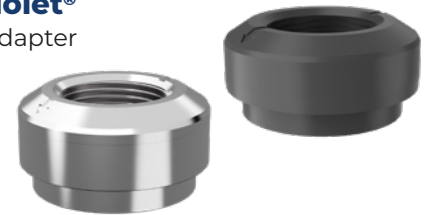
True Union Tee Fittings



Weldolet® Pipe Adapter

Part Number	Material	Size	Connection
WAS-2	PVC	2"-4"	3/4" NPT
WAS-6	PVC	6"-24"	3/4" NPT
WPF-SS-2	SS	2"-4"	3/4" NPT
WPF-SS-6	SS	6"-24"	3/4" NPT

Weldolet® Pipe Adapter



CablePro® — M12 Shielded Instrumentation Cable

Part Number	Size	Pins	LED	Connector	Tinned Length
M12-4-2M-LED	2m	4	YES	Female	10mm
M12-4-M-LED	5m	4	YES	Female	10mm
M12-4-10M-LED	10m	4	YES	Female	10mm
M12-4-15M-LED	15m	4	YES	Female	10mm
M12-4-2M	2m	4	NO	Female	10mm
M12-4-5M	5m	4	NO	Female	10mm
M12-4-10M	10m	4	NO	Female	10mm
M12-4-15M	15m	4	NO	Female	10mm
M12-4-25M	25m	4	NO	Female	10mm
M12-8-2M	2m	8	NO	Female	10mm
M12-8-5M	5m	8	NO	Female	10mm
M12-8-10M	10m	8	NO	Female	10mm
M12-8-15M	15m	8	NO	Female	10mm
M12-8-25M	25m	8	NO	Female	10mm

CablePro®

M12 Shielded Instrumentation Cable



Contact factory for alternate lengths

Warranty, Returns and Limitations

Warranty

Icon Process Controls Ltd warrants to the original purchaser of its products that such products will be free from defects in material and workmanship under normal use and service in accordance with instructions furnished by Icon Process Controls Ltd for a period of one year from the date of sale of such products. Icon Process Controls Ltd obligation under this warranty is solely and exclusively limited to the repair or replacement, at Icon Process Controls Ltd option, of the products or components, which Icon Process Controls Ltd examination determines to its satisfaction to be defective in material or workmanship within the warranty period. Icon Process Controls Ltd must be notified pursuant to the instructions below of any claim under this warranty within thirty (30) days of any claimed lack of conformity of the product. Any product repaired under this warranty will be warranted only for the remainder of the original warranty period. Any product provided as a replacement under this warranty will be warranted for the one year from the date of replacement.

Returns

Products cannot be returned to Icon Process Controls Ltd without prior authorization. To return a product that is thought to be defective, go to www.iconprocon.com, and submit a customer return (MRA) request form and follow the instructions therein. All warranty and non-warranty product returns to Icon Process Controls Ltd must be shipped prepaid and insured. Icon Process Controls Ltd will not be responsible for any products lost or damaged in shipment.

Limitations

This warranty does not apply to products which:

1. are beyond the warranty period or are products for which the original purchaser does not follow the warranty procedures outlined above;
2. have been subjected to electrical, mechanical or chemical damage due to improper, accidental or negligent use;
3. have been modified or altered;
4. anyone other than service personnel authorized by Icon Process Controls Ltd have attempted to repair;
5. have been involved in accidents or natural disasters; or
6. are damaged during return shipment to Icon Process Controls Ltd

Icon Process Controls Ltd reserves the right to unilaterally waive this warranty and dispose of any product returned to Icon Process Controls Ltd where:

1. there is evidence of a potentially hazardous material present with the product;
2. or the product has remained unclaimed at Icon Process Controls Ltd for more than 30 days after Icon Process Controls Ltd has dutifully requested disposition.

This warranty contains the sole express warranty made by Icon Process Controls Ltd in connection with its products. ALL IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION, THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY DISCLAIMED. The remedies of repair or replacement as stated above are the exclusive remedies for the breach of this warranty. IN NO EVENT SHALL Icon Process Controls Ltd BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND INCLUDING PERSONAL OR REAL PROPERTY OR FOR INJURY TO ANY PERSON. THIS WARRANTY CONSTITUTES THE FINAL, COMPLETE AND EXCLUSIVE STATEMENT OF WARRANTY TERMS AND NO PERSON IS AUTHORIZED TO MAKE ANY OTHER WARRANTIES OR REPRESENTATIONS ON BEHALF OF Icon Process Controls Ltd. This warranty will be interpreted pursuant to the laws of the province of Ontario, Canada.

If any portion of this warranty is held to be invalid or unenforceable for any reason, such finding will not invalidate any other provision of this warranty.

For additional product documentation and technical support visit:

www.iconprocon.com | e-mail: sales@iconprocon.com or support@iconprocon.com | Ph: 905.469.9283